

minipack*-torre minipack*- torre

UNEXPECTED IDEAS

Minipack-Torre S.p.A.

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MINIPACK-TORRE. UNEXPECTED IDEAS

FACILITIES

HEADQUARTERS

MINIPACK-TORRE is located in Dalmine a few kilometres far from Bergamo. Here there are the Finance & Control and the R&D department, as well as the shrinking and vacuum manufacturing facilities. At present time the manufacturing plant is the core of the company. This is equipped with advanced and flexible tools and CNC machines for the production of all the

SALES DEPARTMENT

mechanical components.

According to the policy of the company to expand and consolidate itself on the market, since some years a new building has been realised near the Headquarters. Inside there is: the sales department, the warehouse and logistic department, a 100 seat theatre for sales meeting and technical training and, last but not least, a wide show room where the whole range of machines is displayed. These are always at distributors and customers disposal for all the kind of tests to be made.

STEELWORKS

Situated in the manufacturing plant in Osio Sotto (Bg), close to the Headquarters, there is the completely automated steelworks, with Hi-Tech equipment for the production of all the chassis.

UNI EN ISO 9001:2000; this is what ideas which has. today MINIPACK-TORRE is.

Ten world-wide patented models, In more than 30 years the company four technological advanced produc- has gained a world-wide leader tion facilities (one completely auto- position in the packaging machines mated), a world-wide distribution field. Any equipment provided is network, a widespread technical reliable, ensures a good productivity assistance, the Certificate of Quality and always impresses for the great

R&D.

Every year 5% of the general turnover is invested in R&D. This continuous research allows MINIPACK-TORRE to always be on the top level of a market which is constantly in evolution. Thanks to the R&D department the company is always able to offer new advanced and reliable packaging systems.

SAFETY: TOP PRIORITY.

More than others. MINIPACK-TORRE has taken into great consideration the safety of the operators of their machines. That is why they deeply and continuously studied and developed new safety systems.

HI-TECH MANUFACTURING

PLANTS.

The manufacturing plants are completely automised. The staff is continuously working in order to fulfil any specific and customised requirements from all the customers. GOING-OVER CONTROLS.

first quality.

All the materials and components are of Moreover each production step is supervised by technical skilled employees, each machine is submitted to strict tests and to a long final inspection before being delivered.

QUALITY POLICY.

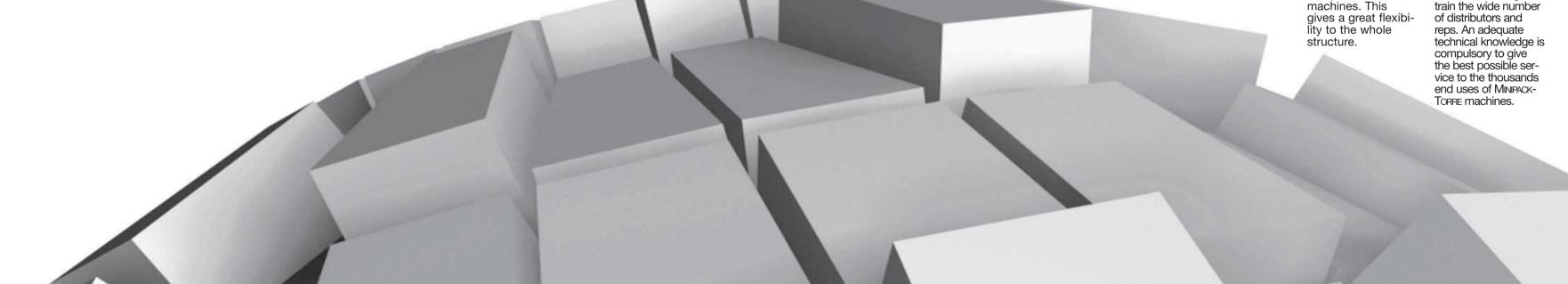
The two Certificates of Quality UNI EN ISO 9001 - VÍSION 2000 obtained in the vear 2001 represent an important goal and a never-ended engagement to satisfy the customers thanks to a strict quality control procedure in production, commercial services and after sales assistance.

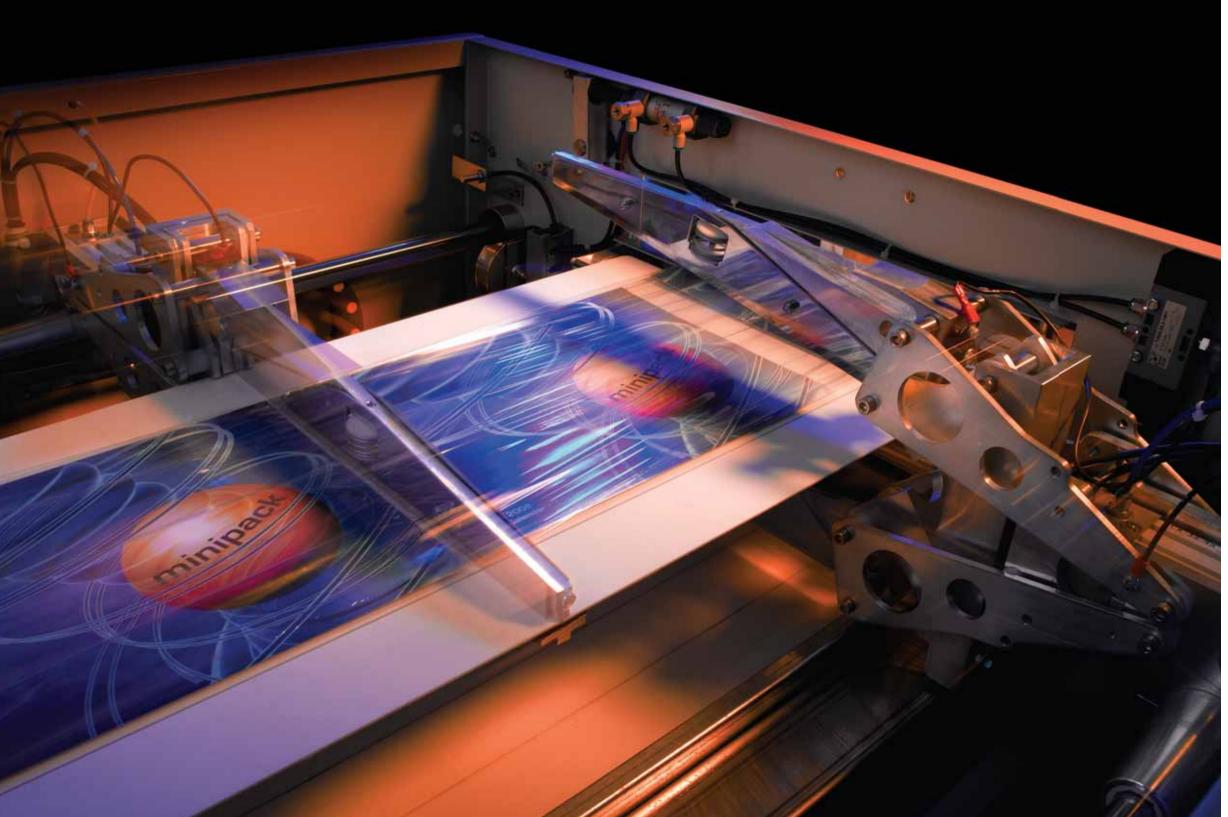
DESIGN AND PRODUCTION.

We believe that in Thanks to 2 sister order to achieve companies in France and in the United goods results, every single project has to be personally followed from the beginning to the end. At MINIPACK-TORRE all the steps of a project are entirely developed inside the company. That is why a steelworks has been created inside the company to build all the chassis and the whole components of the

WIDESPREAD COMMER-CIAL NETWORK AND AFTER SALES ASSISTANCE

States along with more than 110 sales distributors all over the world (25 of which just in Italy) MINIPACK-TORRE is able to provide a widespread and efficient sales network. Moreover the after sales department along with the commercial staff of MINIPACK-TORRE regularly organises sales and technical meetings to train the wide number of distributors and reps. An adequate technical knowledge is compulsory to give the best possible service to the thousands end uses of MINIPACK-TORRE machines.





TECHNOLOGICAL WORLD-WIDE PATENT

The CONTINUA 60 world-wide patent is due to the fact that products, placed within suitably adjusted side guides, are driven into a forming box by a couple of pushers, while the central sealing is carried out by a heated wheel.

The products slide in the film and run on a loose conveyor belt driven by two pliers that, through an alternate movement, seal and cut the film around the products which is then ejected by the machine completely packed.



CONTINUA 60

PACKAGING WITH A PERFECT CUT AND WITHOUT WASTE.



Continua 60 is a fully automatic, horizontal packaging machine, its is extremely compact and uses a revolutionary new sealing system, capable of packaging up to 60 pcs. per minute. When coupled with the Tunnel 50 twin shrinking unit and the electrostatic sealer, the system can be used to package magazines and all forms of printed material up to A3 (420 x 300 mm) size, ad to a maximum height of 32 mm. The patented Continua 60 technology enables it to be used with a wide range or heat-shrink films producing attractive results, with no waste.

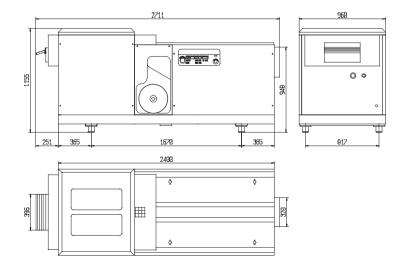
LOW INVESTMENT

- Low investment for a high performance machine
- Plain film rolls
- No film waste during working program
- Energy-saving (1 Kw 220 V)



TECHNICAL DATA

Power supply	V	220V
Pneumatic feed	lt/min	40 up to 6 bar
Max power	Kw	1
Max output	p/h	0-3000
Max rolls dimensions (width)	mm in	650 <i>25.59</i>
Max. product dimensions	mm in	420x300 h.15 16.53x11.81 h.0.59
Min. products dimensions	mm in	140x125 h.32 5.51x4.92 h.1.26
Max product height	mm in	32 1.26
Machine dimensions	mm in	2600x960 h.1160 102.36x37.80 h.45.67
Machine dimension with extension	mm in	4600x960 h.1160 181.10x37.80 h.45.67
Packed machine dimensions	mm in	2940x1500 h.1440 115.75x59.06 h.56.69
Machine weight (net/gross)	Kg pound	555/605 1221/1331



PRODUCTIVITY

- Fast sealing and high productivity
- Productivity up to 60 ppm (A3/A4 format) the maximum output is related to the product, the film and the operator ability
- Easy to use machine

VERSATILITY

- Different films could be used: PE, polyolephine films, PP, HD PE
- Fast size changing on the display
- Extremely compact dimension of the machine

CONTINUA 60

UNEXPECTED IDEAS.

FEATURES

Versatile machine useful in the mailing packaging and several other applications

Innovative sealing system which allows to seal different kind of films

The product is completely wrapped in a tailor made bag. No waste of film

Plain film roll: faster change of the roll

High aesthetic result thanks to the electrostatic sealer

OPTIONAL

Automatic feeder for magazines, CD and DVD

Single sheet automatic feeder

Empty bag ejection device

Forming boxes of different sizes and thickness (min 8 /max 40 mm - min 0.31/max 1.57 on)

A5/A6 size packaging guides

2-meter extension belt

Photocell for printed film

Exit conveyor

Micro-perforators

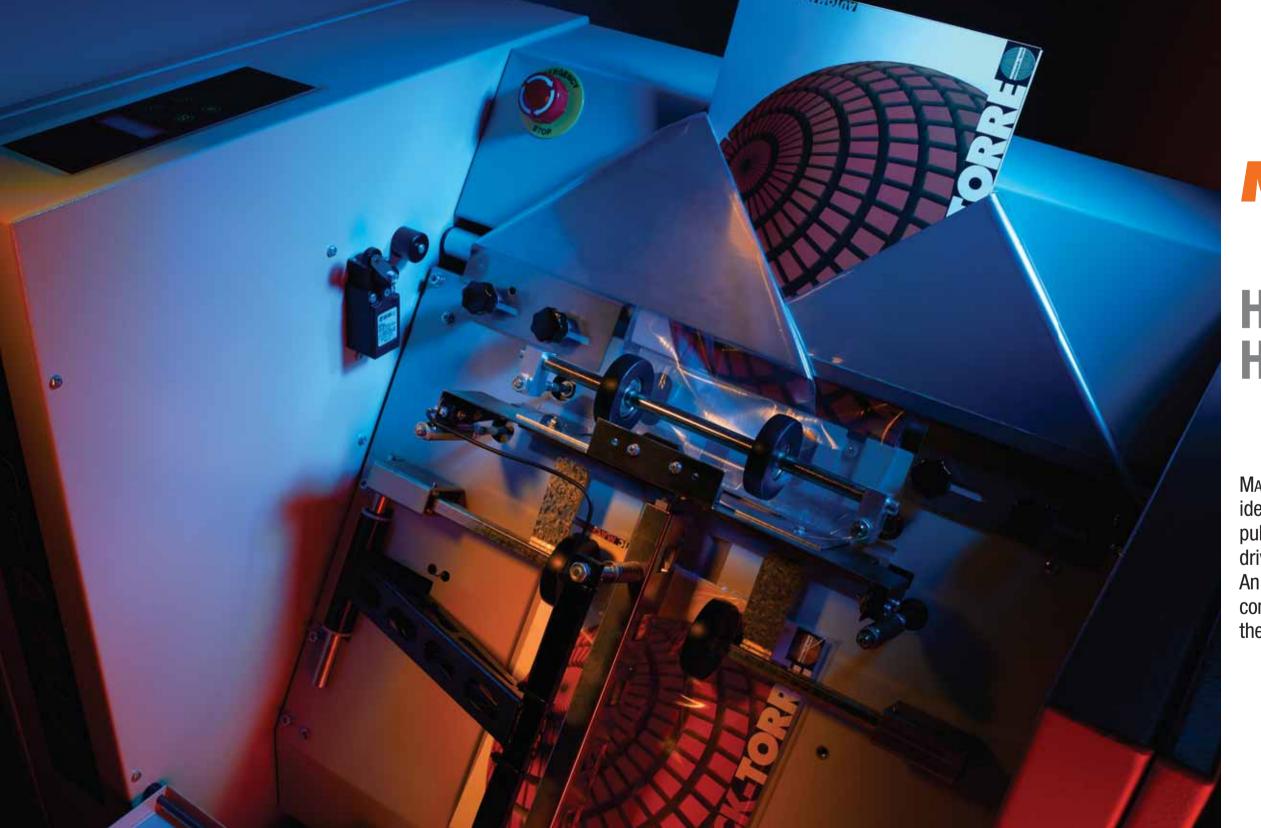
Casters for machine handling

Electrostatic sealer

Possibility to link Tunnel 50 and Tunnel 50 Twin

CD/DVD configuration: up to 100 pieces/minute



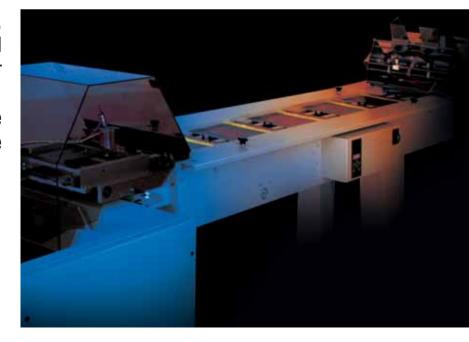


MAILBAG

HIGH PERFORMANCE, LOW CONSUMPTION. HIGH SIMPLICITY, LOW COST.

Mailbag is an automatic, vertical packaging machine, ideal for magazines, newsletters, catalogues and publications. It uses a roll of film mounted on a motor driven roller.

An adaptor folds the film forming a sealed envelope containing the product. When the process is complete the product is ejected automatically. True simplicity!



MAILBAG



FEATURES

Digital control panel

Automatic booklet length regulator with photocell

Independent hot wire sealing bars

Electronic cutter temperature control

Integrated product counter

Products to be packed are fed automatically

Large working plate

TECHNICAL DATA

Electrical power supply	V	220
Max. power	kW	0,5
Production per hour*	p/h	0-1200
Machine dimensions	mm in	600 x 830 x 1050 24 x 33 x 42
Machine weight (Net/Gross)	kg pound	130/144 286/317

^{*}Depends on type of product, film and operator ability.

OPTIONAL

Motor driven outfeed belt

Double photocell for printed films

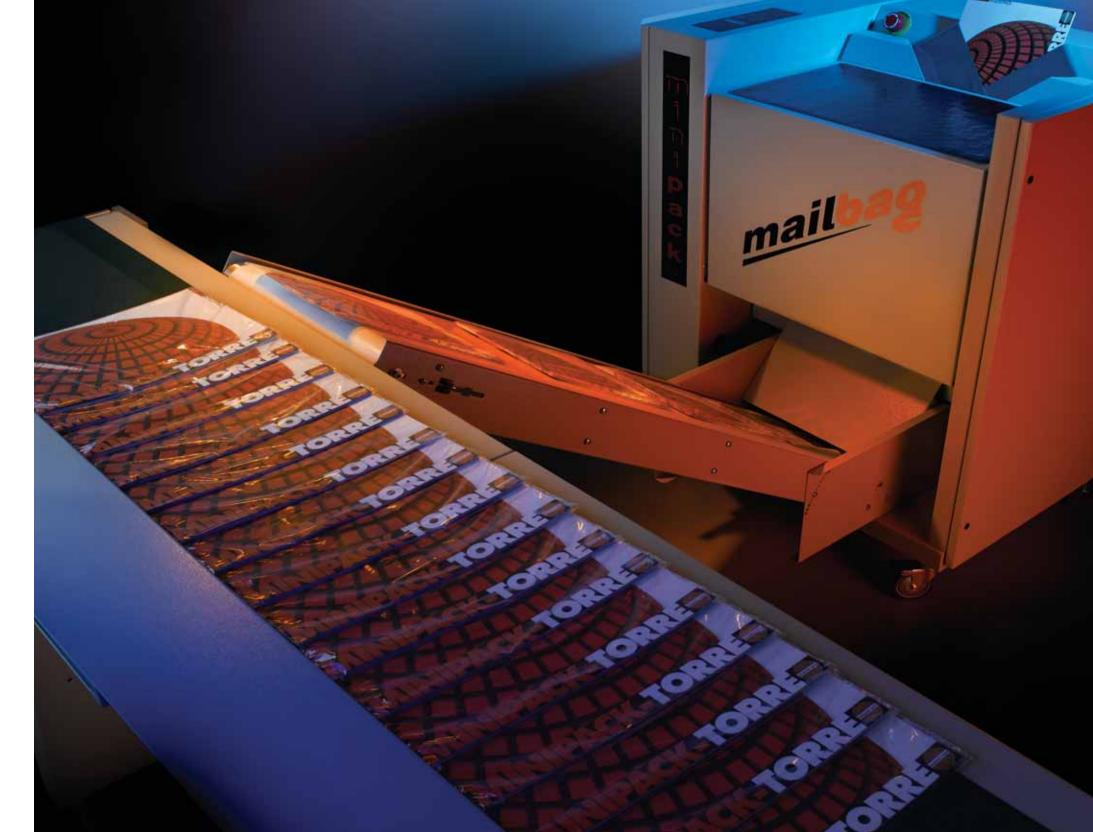
180 mm x h 8 / 12 / 15 / 20 opening forming boxes

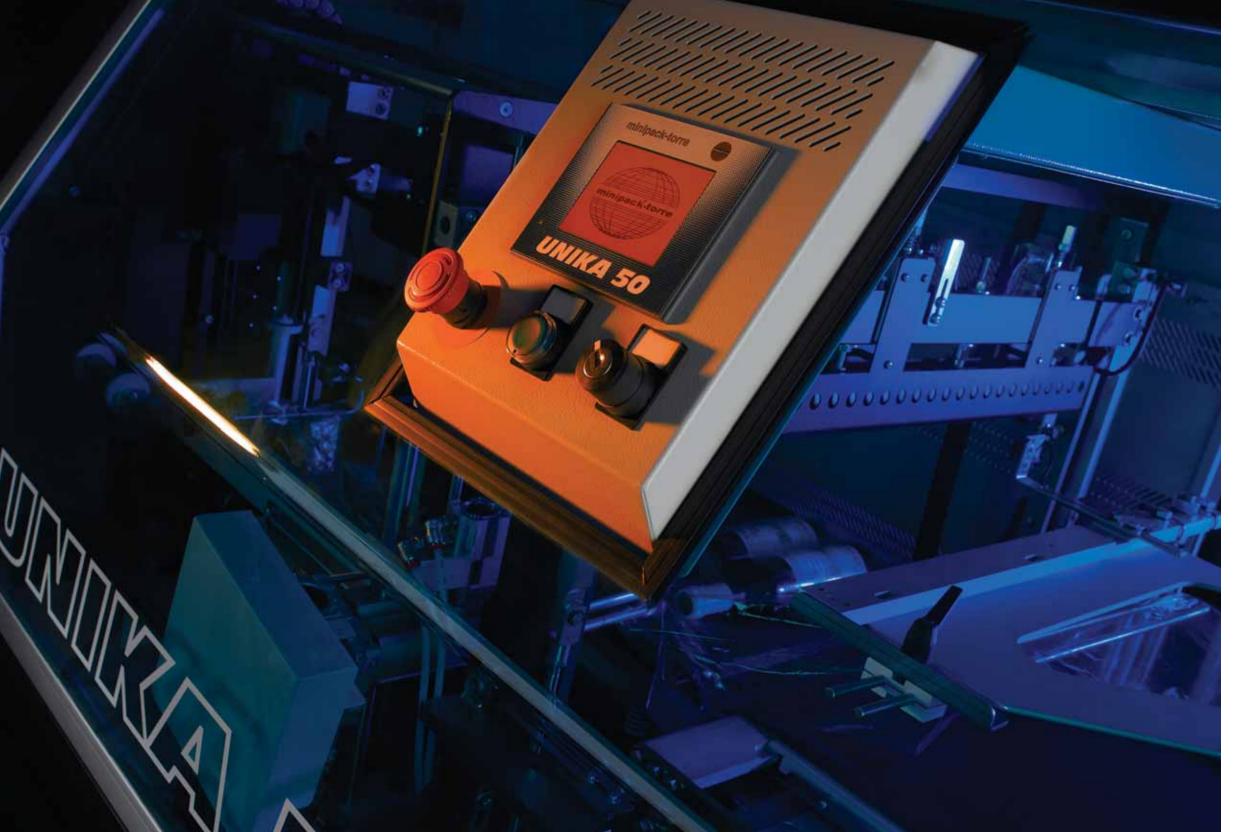
7 in x h 0.3 / 0.5 / 0.6 / 0.8 in opening forming boxes

140 mm x h 5 / 18 opening forming boxes 6 in x h 0.2 / 0.7 in opening forming boxes

Pedal control
Feeder loader
Magazine loader
Automatic horizontal feeding system

Heat shrink tunnel





TECHNOLOGICAL WORLD-WIDE PATENT

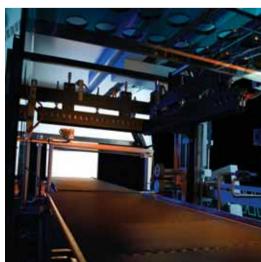
Unika 50 is the new and revolutionary automatic packaging machine with centre-folded film by Minipack-Torre.
This machine conjugates high performances, low cost and handiness.
The revolution is in the **patented** independent sealing blade system which allows to:

- Do a parallel vertical sealing
- Do an equal and uniform pressure on the all length of the bag
- Pack products of different lengths using one unique sealing bar more times



UNIKALINE

A UNIQUE SOLUTION IN PACKAGING.



From now on, the size of the products is no more a limit thanks to UNIKA 50. Products of big and small dimensions and, most of all, of an unlimited length could be packed thanks to the exclusive independent sealing bar system, which overcomes the now old appears of "unique I lear" concept of "unique L-loom".

UNEXPECTED IDEAS. UNIKA 50

PRODUCTIVITY

- Fast sealing and a consequent increase in productivity
- Productivity up to 40 ppm (the maximum) output is related to the product. the film and the operator ability)
- Adjustable sensor to open the blade depending on the height of the product. with direct set-up on the touch-screen control board
- Motorised waste winder controlled by inverter



FEATURES

Adiustable belt speed by inverter

Electronic counter-cycles

Automatic control of the switch-on functions

4 product-reading photocells

Visible and acoustic emergency signal

8-languages display

Integrated and movable roll support

Receiver for compressed air

In-feed and out-feed electronic door to interface any additional feed belt

Machine placed on adjustable feet and wheels

New micro-puncher kit with adjustable tensioning film

Possibility of packing single

or multiple packages

Full waste winder and end roll alarm device

PLC check control

Control panel with graphic touch screen interfaced with USB door

SAFETY

- Machine completely closed by a covering, even on the in-feed/out-feed belt and roll support
- Easy access to all parts of the machine
- 3 safety micros on the access doors of the machine
- One single operation for the body opening to simplify the operator access in a safety condition

······VERSATILITY

- Unlimited length of the product to be packed
- Max. height of the product h.240 mm
- 50 customisable and nameable programs as per the product to be packed
- Standard approaching belt system to pack small products

MACHINE

- Easy film insert thanks to the splitting between the belt and the triangles
- Auto set up of the height of the triangles and bars related to the height of the product
- Information to the operator of the roll and the opening film roll position depending on the product
- Customised using procedures operator /assistant

PRODUCTIVITY

- Fast sealing and a consequent increase of productivity
- Productivity up to 40 ppm (the maximum output is related to the product, the film and the operator ability)
- Manual adjust of the sealing blades opening
- Motorised waste winder controlled by inverter



ADVANTAGES

- Patented sealing and cutting system
- Vertical sealing with uniform pressure along the length of the bag
- Regulation of the belt to make a central sealing

VERSATILITY

- Unlimited length in packaging the product
- Maximum product height 170 mm
- 9 customisable and storable programs on digital control panel

SAFETY

- Machine completely closed by a covering to ensure operator's security
- Unique opening for easy intervention on the machine
- Opening doors with safety micros
- Easily setting of the working programs

A USER FRIENDLY

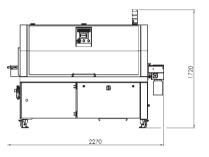
MACHINE

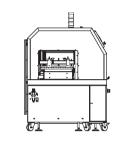
 Manual setting of the triangles and of the in-feed conveyor

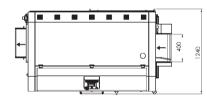
Manual or automatic operation

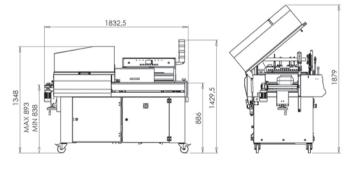
Easy access to all parts of the machine

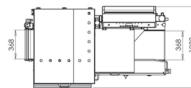
UNIKA 50 UNIKA 35











TECHNICAL DATA

		Unika 50	Unika 35
Power supply	V	230V 1Ph	200/230V 1Ph
Pneumatic feed	lt/min	120	45
Max. power	Kw	2,4	2,4
Max. output	p/h	0-2400	0-2400
Sealing bars dimensions	mm	unlimited x 400	580 x 400
	in	unlimited x 15.75	22.83 x 15.75
Max. film roll dimensions	mm	Ø 300 x 700	Ø 270 x 590
	in	Ø 11.81 x 27.56	Ø 10.63 x 23.23
Max. product dimensions	mm	unlimited x 400 h.240	unlimited x 370 h.170
	in	unlimited x 15.75 h.9.45	unlimited x 14.57 h.6.69
Working plate height	mm	891 (h. in-feed conveyor)	886 (h. in-feed conveyor)
	in	35.08 (h. in-feed conveyor)	34.88 (h. in-feed conveyor)
Machine dimensions (with open hood)	mm	2270 x 1600 h.1870	1833 x 1033 h.1879
	<i>in</i>	89.37 x 62.99 h.73.62	72.17 x 40.67 h.73.98
Machine dimensions (with closed hood)	mm	2270 x 1240 h.1720	1833 x 1033 h.1430
	in	89.37 x 48.82 h.67.72	72.17 x 40.67 h.56.30
Packed machine dimensions	mm	2370 x 1350 h.1820	2030 x 1230 h.1830
	in	93.30 x 53.15 h.71.65	79.92 x 48.43 h.72.04
Machine weight (net/gross)	Kg pound	622/700 1371/1540	326/396 717.2/871.2

OPTIONAL



MODULAR LINE

MAXIMUM FLEXIBILITY, MINIMUM EFFORT.

The Modular Line semi-automatic, angular machines offer maximum packaging flexibility, and a quality product at a competitive price.

Modular 50s and Modular 70, which have recently been updated and revised, can be used to package products using any material, producing highly attractive results.

Modular Line uses an electronically Tunnel Line.

controlled sealing system and the very latest safety devices.

The lines can be used in automatic or semi-automatic mode, and the operating programs can be customised in order to simplify the packaging process and maximise productivity.

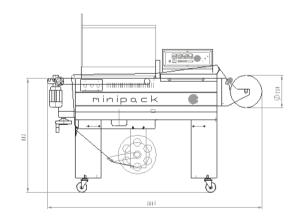
Modular 50s and Modular 70 can also be used with the Minipack-Torre Tunnel Line.

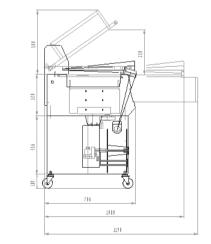


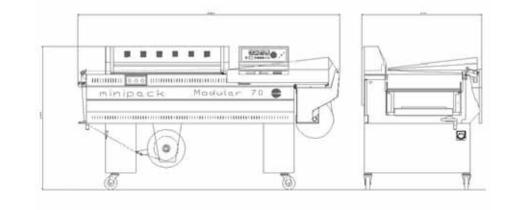




Modular 50s Modular 70







MODULAR 50S MODULAR 70

TECHNICAL DATA

		Modular 50s	Modular 70
Electrical power supply	V	200/208/220/380/415	200/208/220/380/415
Maximum power	kW	2,9	2,6
Production per hour*	p/h	0-900	0-900
Effective sealing bar dimensions	mm	540 x 400	840 x 600
	in	21 x 16	33 x 24
Max. roll dimensions	mm	Ø 250 x 600	Ø 300 x 800
	in	Ø 10 x 24	12 x 31
Working plate height	mm	930	930
	in	<i>37</i>	<i>37</i>
Machine dimensions (with hood open)	mm	1590 x 750 x 1400	2070 x 960 x 1510
	in	63 x 30 x 55	81 x 38 x 59
Machine dimensions (with hood closed)	mm	1590 x 750 x 1110	2070 x 960 x 1220
	in	63 x 30 x 44	81 x 38 x 48
Packed machine dimensions	mm	1480 x 1000 x 850	2180 x 1040 x 1430
	in	58 x 39 x 33	86 x 41 x 56
Machine weight (Net/Gross)	kg	151/181	243/290
	pound	<i>67/82</i>	110/132

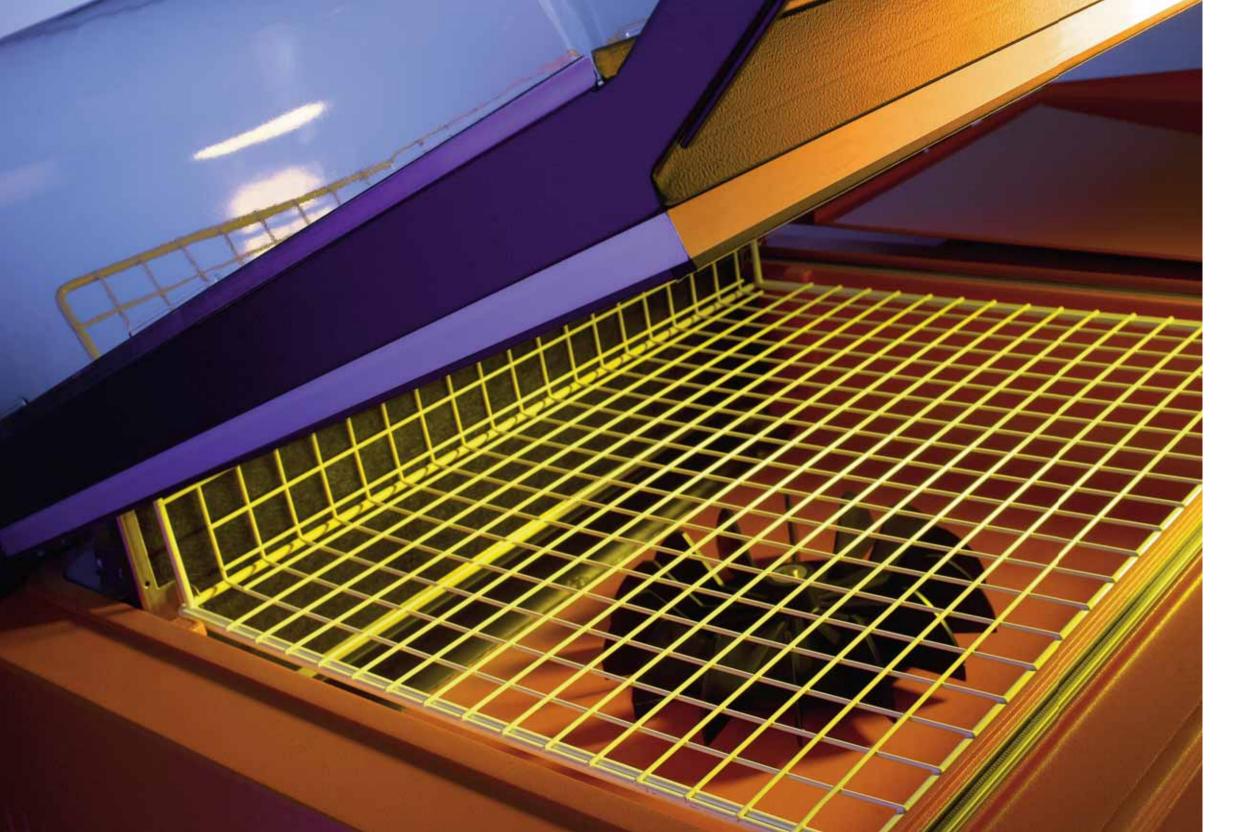
^{*} Depends on type of product, film and operator ability.

OPTIONAL

Stainless steel packaging plate	
Film opener bar	
Bars with ceramic sectors for use with polyeth	ylene
Outfeed rollers for unloading the product	
Dual roll support (50s)	
Pedal control (50s)	

FEATURES

Teflon coated sealing blade
Double sealing bar with shock absorber
Continuous cycle cooling system
Manual or automatic mode
Adjustable working plate
Motor driven conveyor belt with adjustable speed
Oversized waste film winder
Integrated roll support
Digital panel with 6 programs
Product counter
Lockable packaging plate
Bar opening delay allows sealer to cool down
Machine on wheels
Emergency off switch



TECHNOLOGICAL WORLD-WIDE PATENT

GALILEO is MINIPACK-TORRE's innovative **patented** manual packaging system.

Unique in its use of construction materials and project and design philosophy, the quality and excellence of this product are guaranteed by the manufacturer's extensive experience in this sector. The flame retardant polyurethane chassis (material employed in the aerospace sector), simplified assembly process and components help to reduce costs and ensure a competitive price. Galileo represents the heir to Minipack-Torre's traditions of innovation and excellence.



FEATURES

Adjustable height gridded working plate

Electronic product counter

Digital panel with 10 programs

3 figure display

Built-in cooling pump

Product raising kit ensures uniform heat shrinking

Double magnet

Product reference and product stop devices

High performance kit

Manually adjustable mechanical micro-puncher

Handle for postioning the roll support

Adjustable hood stroke

Sealing only and sealing/heat shrinking functions

Teflon coated sealing bars

Safety devices

Carriage with docking wheels

Reduced hot air flow at end of cycle

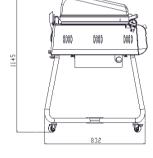
GALILEO

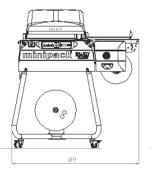
INGENIOUS INNOVATION.

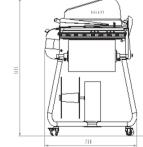
Galileo combines a wide range of innovative technical and manufacturing choices, resulting in an ingenious end product. The machine chassis with its excellent thermal and mechanical specifications, the light but resistant tubular carriage, the exclusive sealing bar cooling system, the electrical system mounted on the front of the machine, the electronic panel complete with 10 customisable programs, and the micro-punching system typical of automatic machines all contribute to make Galileo a truly unique machine. Thanks to its capacity to execute an extensive variety of packaging applications and its high performance and quality levels, Galileo is capable of satisfying any market requirement.











GALILEO

GALAXY OFFICE





TECHNICAL DATA

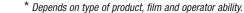
		Galileo Classic	GALAXY OFFICE
Electrical power supply	V	200/230	100 120 230
Maximum power	kW	3,2	2,3 2,4 2,9
Production per hour*	p/h	0-300	0-300
Effective sealing bar dimensions	mm	510 x 410	420 x 320
	in	20 x 16	17 x 13
Max. roll dimensions	mm	Ø 250 x 560	Ø 250 x 470
	in	Ø 10 x 22	10 x 19
Working plate height	mm	890	890
	in	<i>35</i>	<i>35</i>
Machine dimensions (with hood open)	mm	1140 x 850 x 1350	1050 x 720 x 1295
	in	45 x 33 x 53	41 x 28 x 51
Machine dimensions (with hood closed)	mm	1140 x 850 x 1150	1050 x 720 x 1140
	in	45 x 33 x 45	41 x 28 x 45
Packed machine dimensions	mm	1180 x 1100 x 720	1120 x 1015 x 720
	in	46 x 43 x 28	44 x 40 x 28
Machine weight (Net/Gross)	kg	75/113	55/96
	pound	<i>34/51</i>	25/44
Carriage dimensions	mm	830 x 830 x 870	734 x 734 x 870
	in	33 x 33 x 34	29 x 29 x 34
Carriage packaging dimensions	mm	1040 x 510 x 170	1040 x 510 x 170
	in	41 x 20 x 7	41 x 20 x 7
Carriage weight (Net/Gross)	kg	13,5/16	11,5/14
	pound	<i>6/7</i>	5/6

^{*} Depends on type of product, film and operator ability.



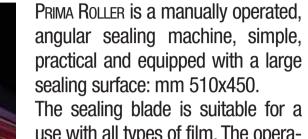
TECHNICAL DATA

		PRIMA ROLLER
Electrical power supply	V	120/200/230
Maximum power	kW	2,3
Production per hour*	p/h	0-550
Effective sealing bar dimensions	mm in	510 x 450 20 x 18
Max. roll dimensions	mm in	Ø 250 x 560 Ø 10 x 22
Working plate height	mm in	890 <i>35</i>
Machine dimensions (with hood open)	mm in	1160 x 850 x 1260 45 x 33 x 50
Machine dimensions (with hood closed)	mm in	1160 x 850 x 995 46 x 33 x 39
Packed machine dimensions	mm in	1180 x 1100 x 720 46 x 43 x 28
Machine weight (Net/Gross)	kg pound	67/95 <i>30/43</i>
Carriage dimensions	mm in	830 x 830 x 870 33 x 33 x 34
Carriage packaging dimensions	mm in	1040 x 510 x 170 41 x 20 x 7
Carriage weight (Net/Gross)	kg pound	13,5/16 <i>6/7</i>



PRIMA ROLLER



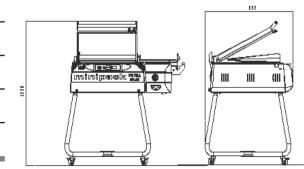


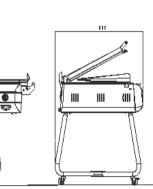
use with all types of film. The operations that the user is required to carry out are simplified by the roller conveyor, the digital control panel, the accessible electrical panel and the easy to clean working plate.

The machine's technical and aesthetic features are enhanced by the chrome plated carriage, its reduced weight and the stainless steel roller conveyor structure. Prima Roller can be used combined with Tunnel 50 in order to produce sealed and perfectly heat shrunk packages.



Film winder	
Film opener blade	
Oversized roll support kit	





FM 76A

RATIONALITY

The FM 76A model is the automatic packaging machine of the FM LINE by MINIPACK-TORRE.

This machine, which is highly regarded in its sector, represents one of MINIPACK-TORRE's highest quality and trademark.

The retraction magnets fitted as standard, the stainless steel lower tank, the six customisable programs, the adjustable sealing system, the safety thermostat, the adjustable working plate with sliding carriage and the motor driven waste winder typify the high performance offered by FM 76A.



FEATURES

Automatic hood downstroke with patented safety system

Adjustable hood stroke

Patented sealing bars cooling system (FM 76A only)

Digital panel with 6 programs

Product counter

Emergency stop switch

Machine on wheels

Sealing only and sealing/heat shrinking functions

Teflon coated sealing bars

Motor driven waste roll (FM 76A only)

OPTIONAL

Fume extractor
Blower
Support for 2nd roll
Sheet metal film opener
High hood (300 mm. /12 in)
Low hood (150 mm. /6 in)
Roller conveyor (0.5 - 1.0 mt. / 20 - 40 in stainless steel)
Product pusher
Sealing belt

MINIPACK 54C

SEMPLICITY

ne that retains all the features of the combined with reduced purchasing larger models in the MINIPACK-TORRE and running costs, packaging flexicatalogue.

MINIPACK 54C is an innovative machi- A guaranteed high performance is bility and simplicity.

MINIPACK 54C

TECHNICAL DATA

Electrical power supply	V	200/208/220/380	415	200/208/220
Maximum power	kW	4,4	4,6	3,1
Production per hour*	p/h	0-650		0-500
Effective sealing bar dimensions	mm	540 x 390		540 x 390
	in	21 x 15		21 x 15
Max. roll dimensions	mm	Ø250 x 600		Ø250 x 600
	in	Ø10 x 24		Ø10 x 24
Working plate height	mm	920		880
	in	36		35
Machine dimensions (with hood open)	mm	1570 x 750 x 1400		1380 x 730 x 1300
	in	62 x 30 x 55		54 x 29 x 51
Machine dimensions (with hood closed)	mm	1570 x 750 x 1170		1380 x 730 x 1060
	in	62 x 30 x 46		54 x 29 x 42
Packed machine dimensions	mm	1415 x 955 x 840		1350 x 960 x 820
	in	56 x 38 x 33		53 x 38 x 32
Machine weight (Net/Gross)	kg	152/197		111/143
,	pound	69/90		50/65
Carriage dimensions	mm	1100 x 620 x 560		-
	in	43 x 24 x 22		-
Carriage packaging dimensions	mm	1170 x 630 x 155		-
· · · · · · · · · · · · · · · · · · ·	in	46 x 25 x 6		-
Carriage weight (Net/Gross)	kg	20,5/23		-
	pound	9/10		-

FM 76A DIGIT



OPTIONAL

Film roller
Fume extractor
Blower
Support for 2nd roll
Sheet metal film opener
High hood (300 mm. /12 in)
Product pusher
Sealing belt

^{*} Depends on type of product, film and operator ability.